2K Epoxy Fill Primer

2K Spot-repair epoxy primer

V03
03/2024

Description

- 2K Epoxy filler spray
- Colour: Beige

Area of application

- For primering small parts
- Especially suitable for spot repair

Benefits

- Variable spray nozzle
- Perfect adhesion and rust protection properties
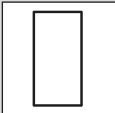- Free of isocyanate

Product data

Colour:	Beige
V.O.C.:	2004/42/IIB(e)(840) < 840 g/l
Shelf life:	36 months in unopened original container at 20°C
Dry film thickness:	ca. 25 µm per coat
Efficiency:	1,2 m² bei 20 µm Trockenschichtdicke

Processing

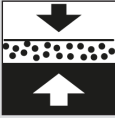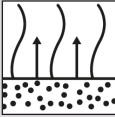| PREPERATION		
	Cleaning	Before sanding, thoroughly clean the surface with CS Silicon Remover Mild/Water. The surface should be dry, clean, grease-free and completely free from impurities. After finishing the sanding process, thoroughly clean the surface again with CS Silicone Remover Mild/Water.
	Sanding	Pre-grinding: P180 - P280 Final sanding step: P320
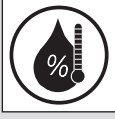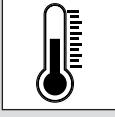
MIXING RATIO		
	2K Epoxy fill primer	The product ready to use.

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APPLICATION		
	Shake	Shake well before use for 2 minutes.

		Layers
	Processing	2 - 3 (15 - 20 cm spraying distance)

	Dry film thickness	60 - 70 µm

	Flash-off time	5 -10 minutes between coats and before drying

	Processing conditions	Optimum application at 18° C - 25° C and a relative humidity from 40 - 60 %

	Object temperature	**Sandable after**
	20 ºC **60 ºC**	12 - 16 hours 40 minutes

	IR drying	30 minutes (at 30 - 40 µm dry film thickness)

Storage and transportation conditions

Shelf life: 36 months

The usage period refers to an unused can that is stored correctly at a temperature of 15 - 25° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

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Safety issues