

# 2K Epoxy Fill Primer

*2K Spot-repair epoxy primer*

V03  
03/2024

## Description

- 2K Epoxy filler spray
- Colour: Beige

## Area of application

- For priming small parts
- Especially suitable for spot repair

## Benefits



- Variable spray nozzle
- Perfect adhesion and rust protection properties
- Free of isocyanate

## Product data

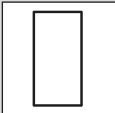
Colour:	Beige
V.O.C.:	2004/42/IIIB(e)(840) < 840 g/l
Shelf life:	36 months in unopened original container at 20°C
Dry film thickness:	ca. 25 µm per coat
Efficiency:	1,2 m <sup>2</sup> bei 20 µm Trockenschichtdicke

## Processing

### PREPERATION

	<b>Cleaning</b>	Before sanding, thoroughly clean the surface with CS Silicon Remover Mild/Water. The surface should be dry, clean, grease-free and completely free from impurities. After finishing the sanding process, thoroughly clean the surface again with CS Silicone Remover Mild/Water.
	<b>Sanding</b>	Pre-grinding: P180 - P280 Final sanding step: P320



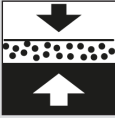
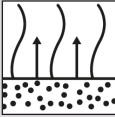
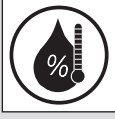
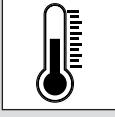

### MIXING RATIO

	<b>2K Epoxy fill primer</b>	The product ready to use.
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APPLICATION		
	<b>Shake</b>	Shake well before use for 2 minutes.
	<b>Processing</b>	<b>Layers</b>
		2 - 3 (15 - 20 cm spraying distance)
	<b>Dry film thickness</b>	60 - 70 µm
	<b>Flash-off time</b>	5 -10 minutes between coats and before drying
	<b>Processing conditions</b>	Optimum application at 18° C - 25° C and a relative humidity from 40 - 60 %
	<b>Object temperature</b>	<b>Sandable after</b>
	20 °C 60 °C	12 - 16 hours 40 minutes
	<b>IR drying</b>	30 minutes (at 30 - 40 µm dry film thickness)



## Storage and transportation conditions

Shelf life: 36 months

The usage period refers to an unused can that is stored correctly at a temperature of 15 - 25° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

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## **Safety issues**

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions.

In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed.

Furthermore, our general sales and delivery Terms and Conditions and the latest Technical Data Sheet, which should be demanded, apply.

Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

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